

January, 2013

KOPELEN B-310E

PP BLOCK COPOLYMER

General Information

Description

B-310E is impact block copolymer which has ethylene-propylene rubber inside homo polypropylene.

This grade can be processed by sheet extrusion. B-310E shows good impact resistance at low temperature and has also high strength.

It has good vacuum molding property, suitable for the production of vacuum molding goods. B-310E is applied to food packaging tray, various industrial sheets.

Applications

- Vacuum forming use(food packaging tray)
- Plastic corrugated boards
- Blow molding goods

	Physical Properties ¹					
Physical	Test Method		Nominal Values			
Melt Flow Index	ASTM D1238	0.5	g/10min			
Density	ASTM D792	0.9	g/cm ³			
Mechanical						
Tensile Stress (Yield)	ASTM D638	320	kgf/cm ²	31	MPa	
Tensile Strain (Break)	ASTM D638	>100	%	>100	%	
Flexural Modulus	ASTM D790	14,500	kgf/cm ²	1,420	MPa	
Impact						
Notched Izod Impact Strength (23℃)	ASTM D256	50.0	kgf·cm/cm	490	J/m	
Notched Izod Impact Strength (-10℃)	ASTM D256	4.5	kgf·cm/cm	44	J/m	
Thermal						
Heat Deflection Temperature (4.6kgf/cm²)	ASTM D648	125	${\mathbb C}$			
Additional Property						
Flammability	UL94	НВ				

NOTE

ISO 9001, 14001, /TS 16949

¹ Physical Properties: these are not to be construed as specifications



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Applications

- Vacuum forming use(food packaging tray)
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	Physical Properties ¹					
Physical	Test Method		Nominal Values			
Melt Flow Index	ISO 1133	0.5	g/10min			
Density	ISO 1183	0.9	g/cm ³			
Mechanical						
Tensile Stress (Yield)	ISO 527-1	310	kgf/cm ²	30	MPa	
Tensile Strain (Break)	ISO 527-1	>100	%	>100	%	
Flexural Modulus	ISO 178	12,500	kgf/cm ²	1,230	MPa	
Impact						
Notched Izod Impact Strength (23℃)	ISO 180	45	kgf·cm/cm	440	J/m	
Notched Izod Impact Strength (-10℃)	ISO 180	4	kgf·cm/cm	39	J/m	
Thermal						
Heat Deflection Temperature (4.6kgf/cm²)	ISO 75-1	105	${\mathbb C}$			
Additional Property						
Flammability	UL94	НВ				

NOTE

ISO 9001, 14001, /TS 16949